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2004/016

Serial No.: 10/759,560

-2-

Art Unit: 1723

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently amended) A method for forming at least one opening in a membrane pot, the method comprising:

providing at least one membrane, the membrane having at least one membrane end; providing a mould for potting the membrane end, the mould comprising a base comprising an ejector portion and at least one formation for forming at least one opening in the membrane pot;

filling the mould with a curable potting material; positioning the membrane end in the mould;

allowing the potting material to at least partially cure, whereby the membrane ends are secured in the membrane pot; and

raising the ejector portion to demould demoulding the membrane pot, the membrane pot having at least one opening.

- 2. (Original) The method of claim 1, further comprising: mounting the mould on a vertically movable platform.
- 3. (Original) The method of claim 1, wherein the formation comprises at least one upstanding pin mounted in a base of the mould.
- 4. (Currently amended) The method of claim 1, wherein <u>raising the ejector portion comprises</u> demoulding the membrane pot comprises raising a central ejector portion of the <u>base mould</u>, whereby the pot is ejected from the mould.

796680

Serial No.: 10/759,560

- 3 -

Art Unit: 1723

- 5. (Original) The method of claim 1, further comprising:

 heating the mould to assist curing of the curable potting material.
- 6. (Original) The method of claim 1, further comprising: centrifuging the mould to assist penetration of the curable potting material into membrane fiber walls.
- 7. (Original) The method of claim 1, further comprising: fitting a guide or collar around a periphery of the mould.
- 8. (Original) The method of claim 1, wherein the mould comprises a base having a plurality of upstanding pins.
- 9. (Original) The method of claim 8, wherein the upstanding pins are sized and distributed for correct gas bubble distribution.
- 10. (Original) The method of claim 1, further comprising:

 positioning a plurality of membrane ends in the mould, wherein the membranes comprise hollow fiber membranes.
- 11. (Original) The method of claim 10, wherein the membrane ends are positioned uniformly in the mould.
- 12. (Original) The method of claim 10, further comprising: sealing the membrane ends.
- 13. (Original) The method of claim 10, wherein the membrane ends are uniformly distributed in relation to at least one opening.

796680

Serial No.: 10/759,560

-4-

Art Unit: 1723

- 14. (Original) The method of claim 10, further comprising: positioning the membranes in a sleeve that holds the membranes; and inserting the membranes into a guide or collar around a periphery of the mould.
- 15. (Original) The method of claim 10, wherein filling the mould with a curable potting material is conducted prior to positioning the membrane ends in the mould.
- 16. (Original) The method of claim 10, further comprising:
 fanning the membrane ends prior to positioning the membrane ends in the mould.
- 17. (Original) The method of claim 10, further comprising: trimming the membrane ends to provide a uniform membrane length.
- 18. (Original) The method of claim 10, further comprising:

 cutting the membrane pot transversely to open the membrane ends to facilitate withdrawal of filtrate from lumens during operation.
- 19. (Original) The method of claim 10, further comprising:
 positioning a plurality of membrane ends in the mould so as to form an array.
- 20. (Original) The method of claim 19, wherein the array is a cylindrical array.